1	2	3	4	5	6	7	8	9	10

SERVICE DRAWING No
F-T3-D006_B

3RD ANGLE PROJECTION

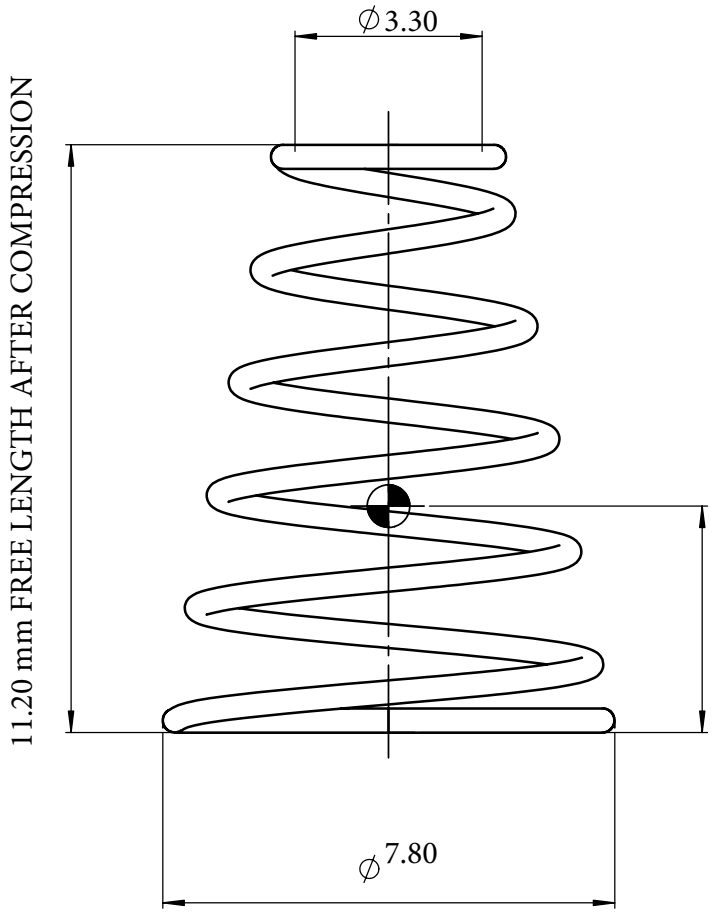
DRAWN TO
BS 308

UNLESS OTHERWISE STATED:-
(1) REMOVE ALL BURRS & SHARP EDGES.
(2) A RADIUS OR CHAMFER OF 0.2 (MAX) IS PERMITTED IN THE CORNERS OF BLIND HOLES, RECESSES & STEPS.

CLASSIFICATION

PARTICULARS OF HOLES			POSITIONAL TOLERANCE ZONE DIA.	DATUM
HOLE REF	No. OFF	SIZE		

USED ON



NOTES

1. - ∅0.315 NOMINAL WIRE DIA
2. - NUMBER OF EFFECTIVE COILS = 5 (B)
3. - TOTAL NUMBER OF COILS = 6 (B)
4. - 1/2 OF A COIL AT EACH END TO BE CLOSED
5. - ALL SHARP EDGES TO BE REMOVED
6. - SPRING TO WORK FREELY IN LOADED AND UNLOADED CONDITIONS INSIDE ∅ 8.0 TUBE & OVER A BAR ∅ 2.75
7. - O = ORIGIN

SEE ECN 01-0013		B	19.09.05
ORIG		A	09.04.01
CHANGE	MOD.	ISS.	DATE
CERTIFIED			

APPROVED
CHECKED
DESIGN
DRAWN
PED

MATERIAL: SEE NOTES
PROTECTIVE FINISH
EST.MASS 0.143 grms

DIM'S IN (mm) UNLESS OTHERWISE STATED
GENERAL TOLERANCES
LINEAR 2 DEC. PLACES ± 0.05mm
ALL OTHER DIMENSIONS ± 0.10mm
ANGULAR ± /
SCALE 10:1
SURFACE ROUGHNESS N7

CONTRACTOR
RESPONSIBLE AUTHORITY
TITLE: COMPRESSION SPRING

CLASSIFICATION
SERVICE
CONTRACTOR'S DRAWING REF.
SERVICE DRAWING NUMBER: F-T3-D006_B
SHT 1 OF 1
A 3

CAD REF :-WIP\SCC\Production\T\Tail Section\F-T3-