f = A'B'C'D' + AB'C'D' + A'BC'D' +
A'B'CD' + AB'CD' + A'BCD' +
A'B'CD + AB'CD

f = A'D' + B'C + B'D'
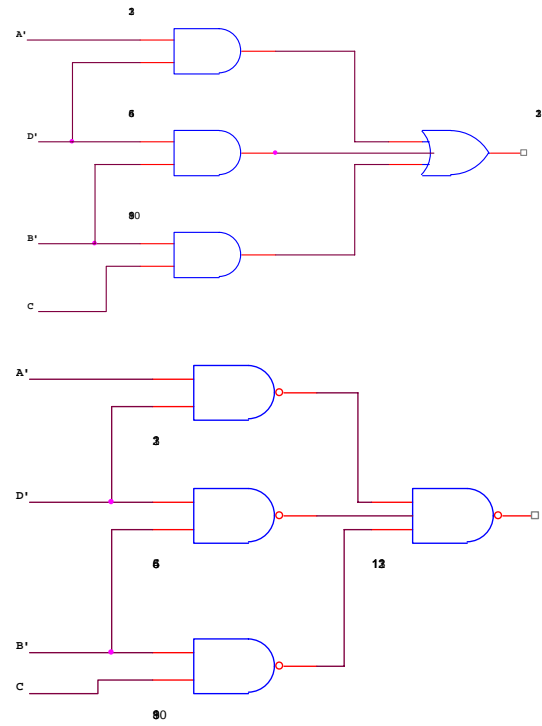

Figure 17. - -   Simple-Sum-of   Products (SSOP) Logic
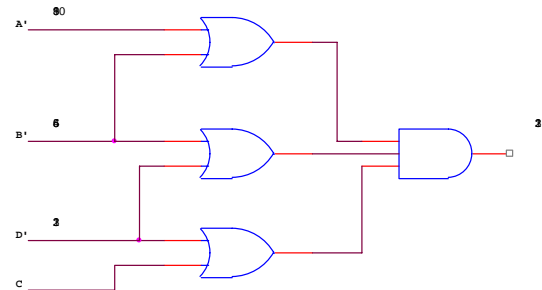
f = (A' + B')(C + D')(B' + D')

Figure 18. - -   Simple-Product-of   Sums (SPOS) Logic