

④ ② Doping profile is a plot of dopant concentration as a function of depth.

I will plot $C(x,t) = C_s \operatorname{erfc} \frac{x}{2\sqrt{Dt}}$

where C_s = solid solubility of P in Si at $925^\circ\text{C} \approx 8 \times 10^{20} \text{ cm}^{-3}$ (Fig. 2.4)

$$t_f = 60 \text{ min} = 3600 \text{ s}$$

$$T = 925^\circ\text{C} = 1198.15 \text{ K}$$

$$D = D_0 e^{-E_d/kT} + D_0^- e^{-E_d^-/kT} + D_0^+ e^{-E_d^+/kT} \quad (\text{From table 3.2})$$

$$= (3.9 \text{ cm}^2/\text{s}) e^{-(8.66 \text{ eV}) / (8.617 \times 10^{-5} \text{ eV/K}^-)(1198.15 \text{ K})} \\ + (4.4 \text{ cm}^2/\text{s}) e^{-(4.0 \text{ eV}) / (8.617 \times 10^{-5} \text{ eV/K}^-)(1198.15 \text{ K})} \\ + (44.0 \text{ cm}^2/\text{s}) e^{-(4.37 \text{ eV}) / (8.617 \times 10^{-5} \text{ eV/K}^-)(1198.15 \text{ K})}$$

$$= (1.65 \times 10^{-15} \text{ cm}^2/\text{s}) \cdot \left(\frac{10,000 \mu\text{m}}{1 \text{ cm}} \right)^2 = \underline{1.65 \times 10^{-7} \mu\text{m}^2/\text{s}}$$

$$\text{So } C(x, 3600 \text{ s}) = 8 \times 10^{20} \text{ cm}^{-3} \operatorname{erfc} \left(\frac{x}{2\sqrt{(1.65 \times 10^{-7} \mu\text{m}^2/\text{s})(3600 \text{ s})}} \right)$$

$$\underline{C(x, 60 \text{ min}) = 8 \times 10^{20} \text{ cm}^{-3} \left[1 - \operatorname{erf} \left(\frac{x}{0.0487442 \mu\text{m}} \right) \right]}$$

If the argument of erf goes beyond ~4, the function returns a value of almost exactly 1.

So to get a non-zero concentration,

$$\frac{x}{0.0487 \mu\text{m}} < 4 \Rightarrow x < 4(0.0487 \mu\text{m}) \Rightarrow x < 0.19 \mu\text{m}$$

That's an ORDER OF MAGNITUDE less than what we should be seeing ($x_j = 1.3 \mu\text{m}$)