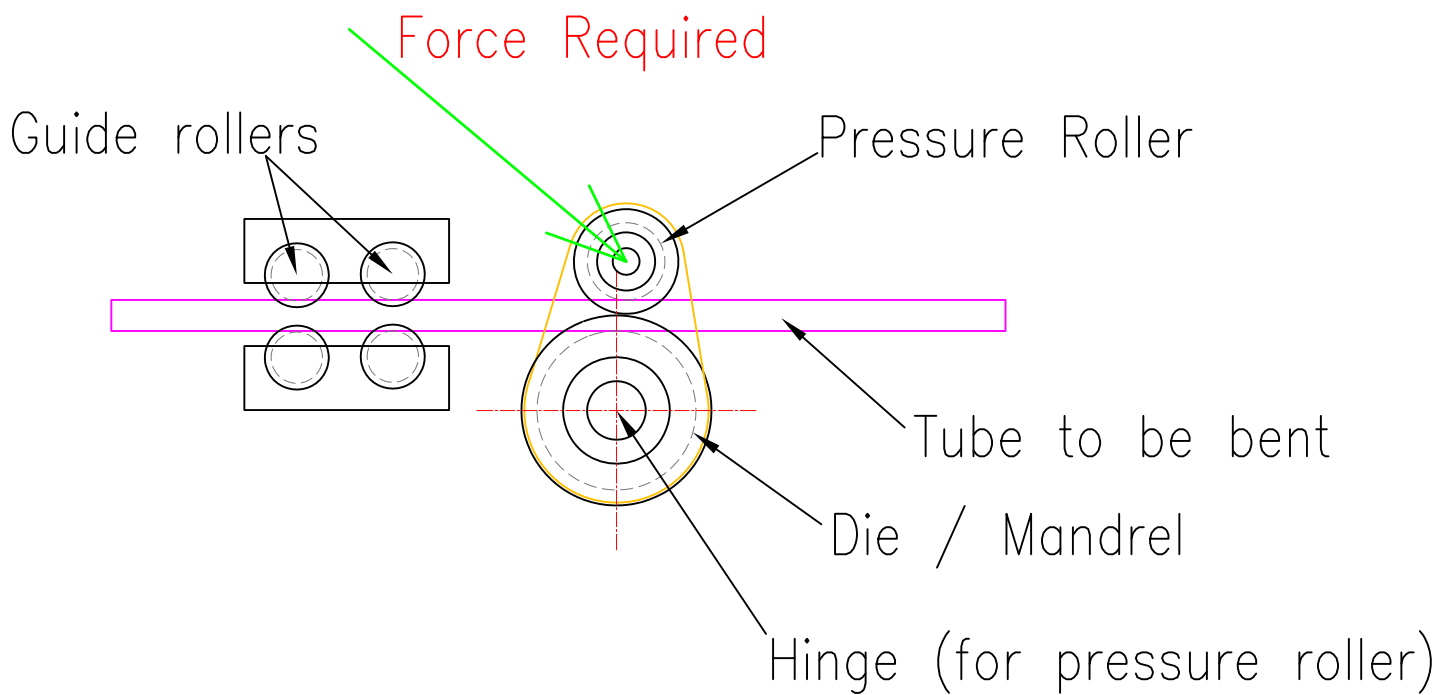


TUBE BENDING

BEFORE BENDING



AFTER BENDING

